

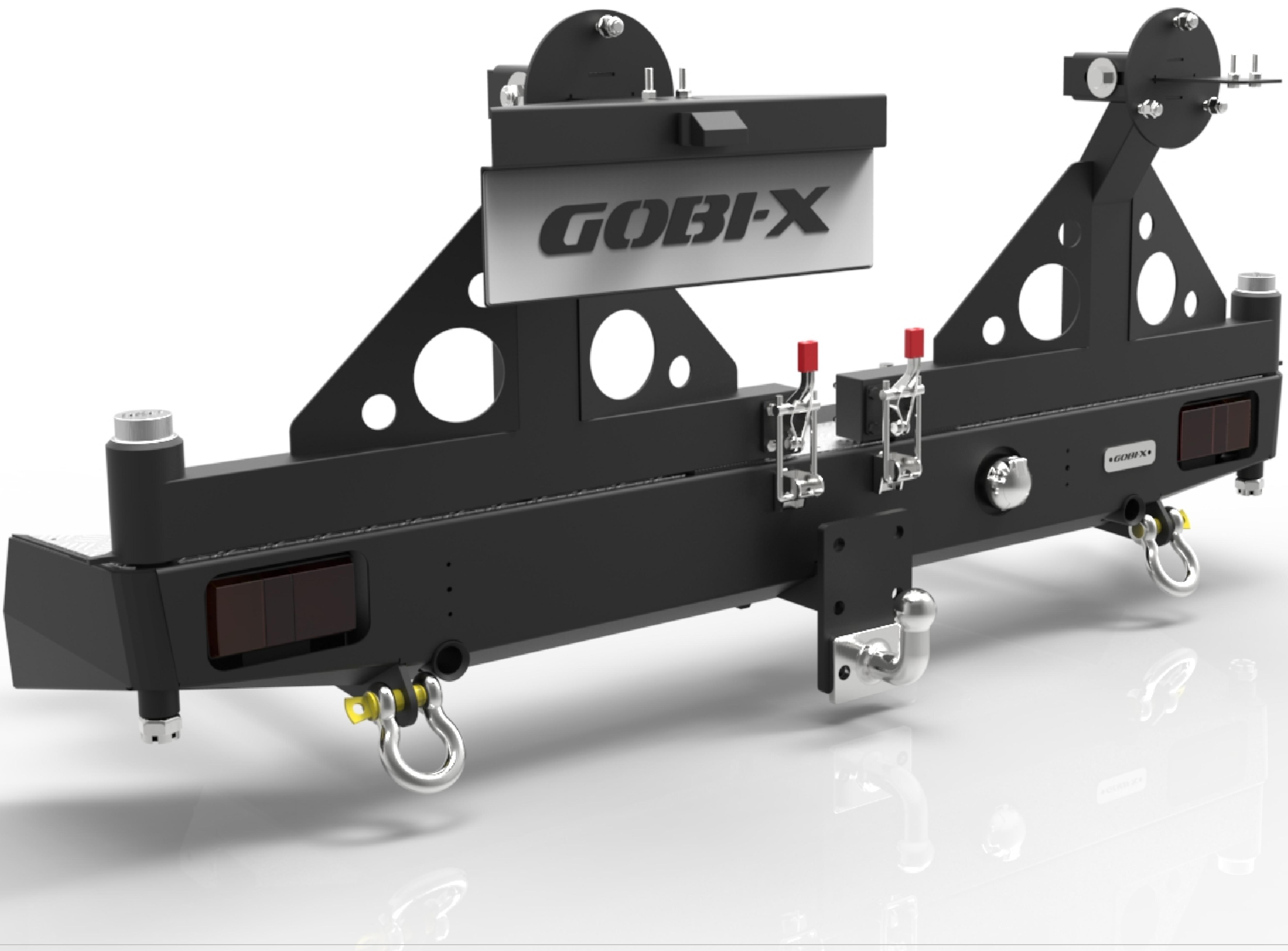


TOYO301  
Hilux Revo RB Fitting Instructions



**CONGRATULATIONS:**

Thank you for purchasing this Gobi-X product. We are very proud of our range of accessories and we sincerely hope it meets your expectations. Please read the following fitting instructions carefully.



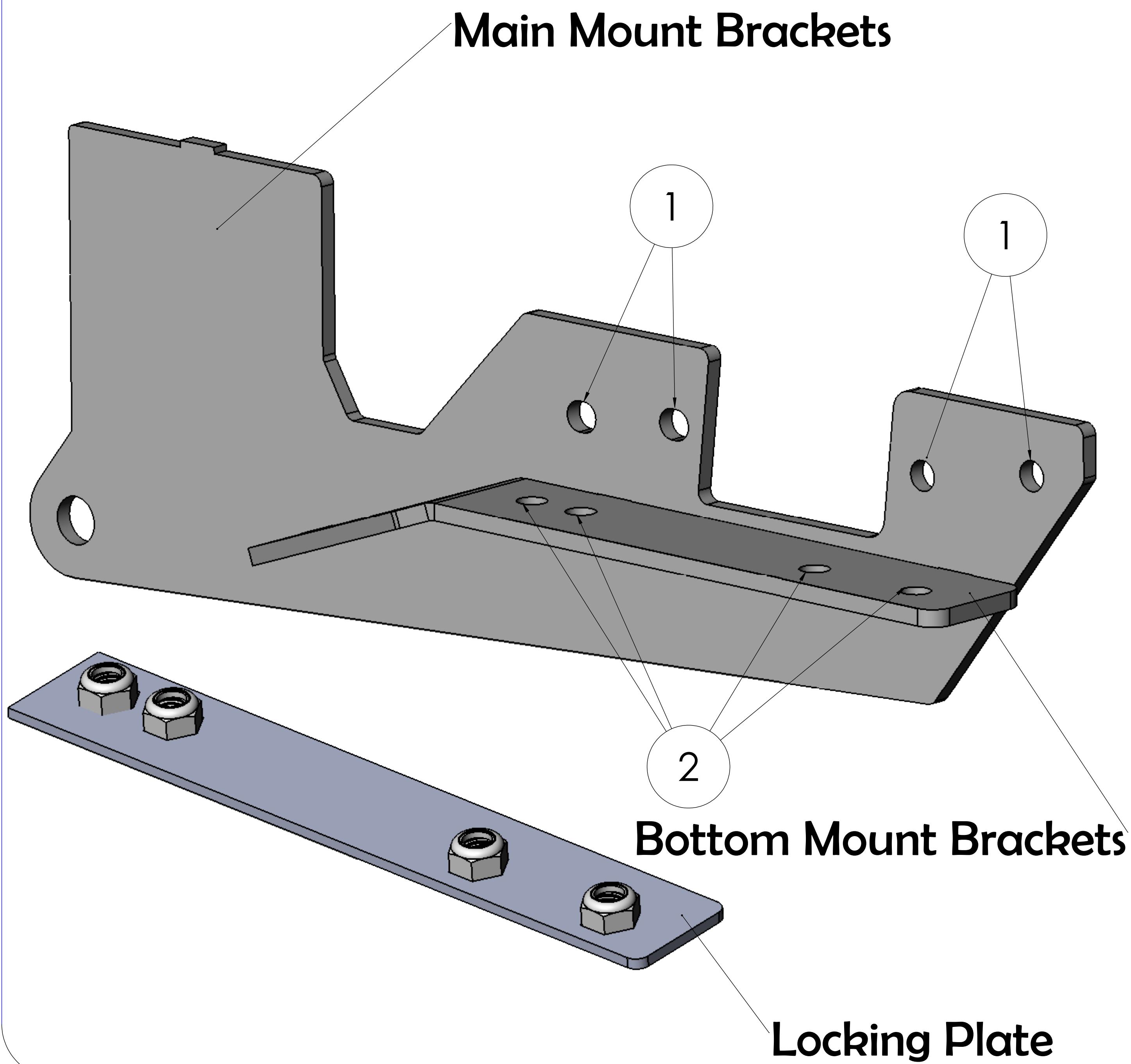
**IMPORTANT PRODUCT INFORMATION:**

Please ensure all Gobi-X products are fitted to your vehicle by a competent fitter and follow all instructions. (If you are uncertain about any of the instructions please call your local supplier for clarification.) If you are not mechanically minded you should not attempt to fit this product yourself but instead seek professional or better qualified assistance. If not fitted properly this product could cause an automobile accident and serious bodily harm or death to you or others. You are responsible for all Gobi-X products fitted to your vehicle and should ensure they are regularly checked to ensure the mountings etc are still correctly secured. Due to the nature of the use of this product, wear and damage can occur and should be repaired/replaced immediately.

# TOY0301

## Hilux Revo RB Fitting Instructions

### Mounting Brackets



### What you will need:



### Fitting Kit

- |  |                        |                         |  |
|--|------------------------|-------------------------|--|
| 1.                                     | +                      | +                       |  |
| 8 By M12x40mm fine thread 1.25mm Bolts | 8 By M12 Split Washers | 8 By M12 Fender Washers |  |
- 
- |                     |                        |                         |  |
|---------------------|------------------------|-------------------------|--|
| 2.                  | +                      | +                       |  |
| 8 By M12x35mm Bolts | 8 By M12 Split Washers | 8 By M12 Fender Washers |  |
- 
3. 1 off LH Locking Plate  
1 off RH Locking Plate

## TOYO301

### Hilux Revo RB Fitting Instructions



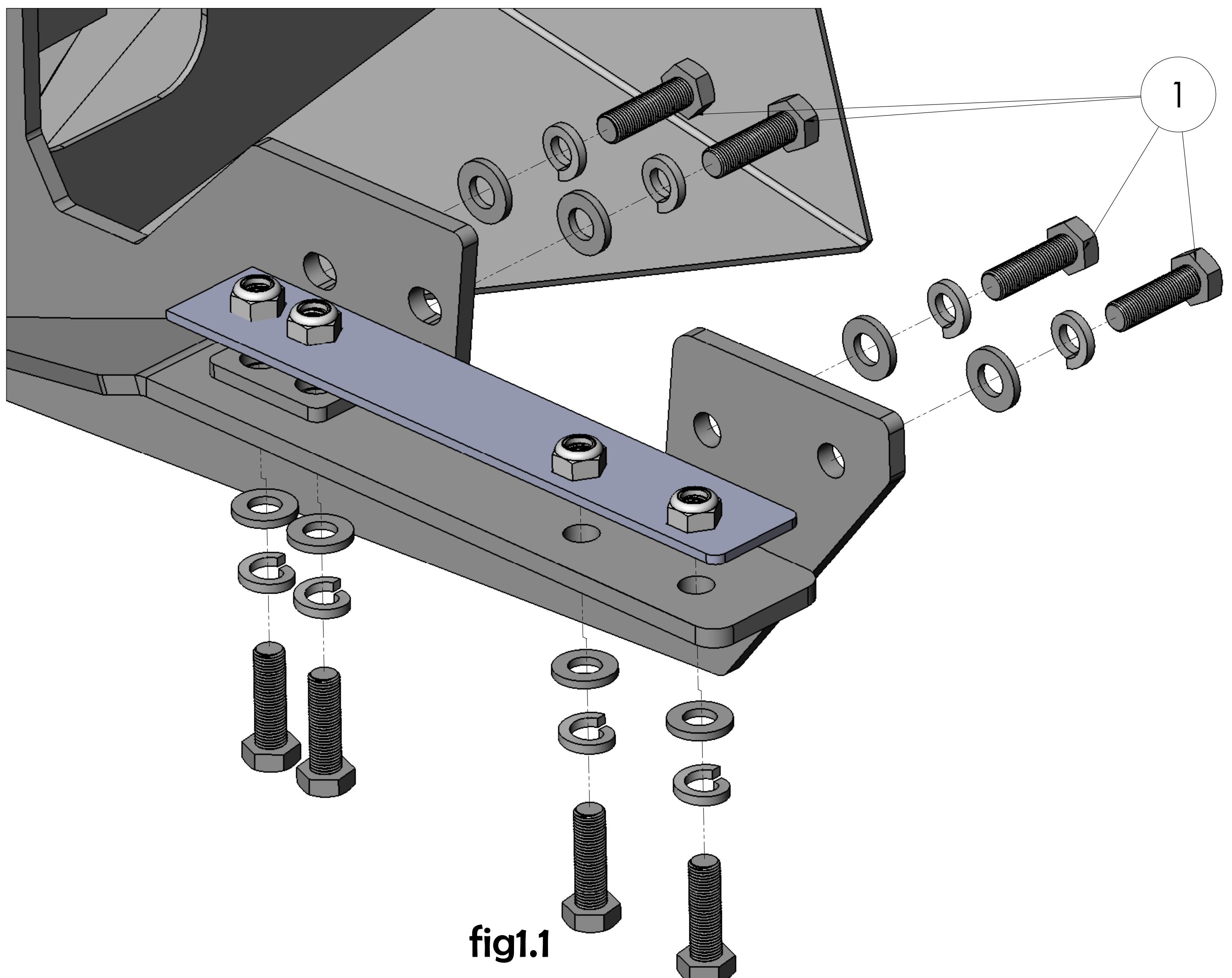
1. Always make sure your working environment is clean and tidy before you start work on the clients vehicle. Unwrap the bumper and place it carefully on a clean piece of cardboard in order not to scratch the powder coating. Open the fitting kit and ensure it is complete. Ensure you have all the correct tools needed for the job

2. With the help of your assistant remove the existing factory bumper and disconnect the trailer plug (Make a note of the wiring in order to rewire the new plug).

3. Familiarize yourself with the Mounting brackets and fitting kit, make use of a small amount of copper slip on each bolt. With the help of your assistant position the Gobi-X rear bumper in place and loosely fit the bolts number 1 as indicated in (fig1.1) on the main mounting bracket.

#### Tools Needed:

1. M12x40mm fine thread 1.25mm Bolts

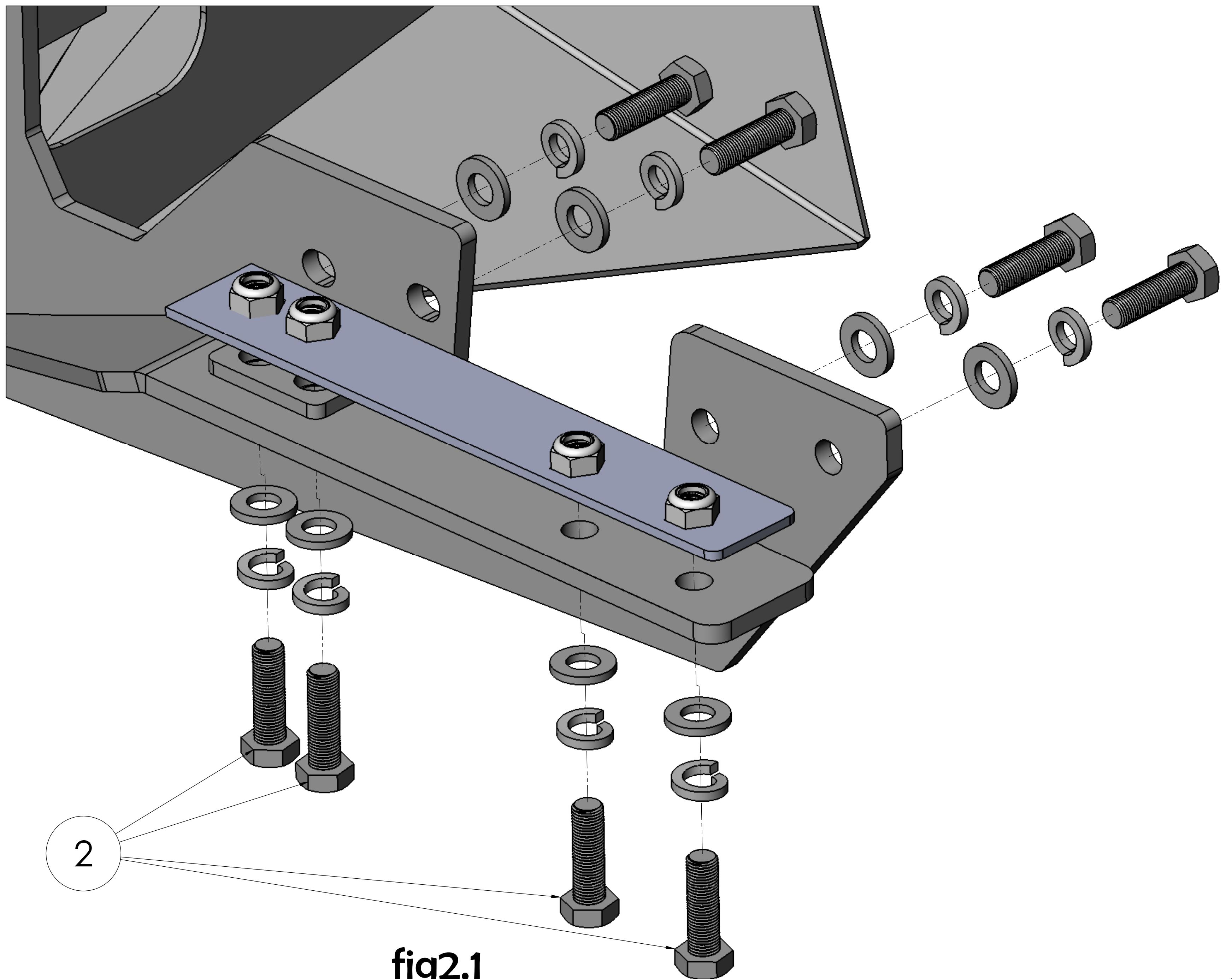




4. Once all the main mount bolts are loosely fitted , you can loosely fit the bottom mount bolts as indicated in fig 2.1

**Tools Needed:**

2.M12x35mm  
Bolts



5. Firstly tighten the 2 back bolts on the bottom mounting bracket , then the 2 front bolts, this will ensure that the bumper is levelled out correctly on the vehicle.

7. You can now tighten all the bolts. Once all the bolts are tightened , you can fit the lights and trailer plug and reconnect them. Make use of insulation tape and cable ties to neaten all the cabling , finally check that the bumper is aligned correctly , neat, clean and that the lights are working correctly.

Double check all the bolts. Thank you for purchasing our Gobi-X product

6. We Strongly recommend using the Toyota tow bar wiring harness PZN81DD200 if your client would like to make use of the anti sway function. Please ensure that your wiring is connected before the module, from the vehicle side in the circuit.  
(Between the module and the plug that connects to the vehicle)