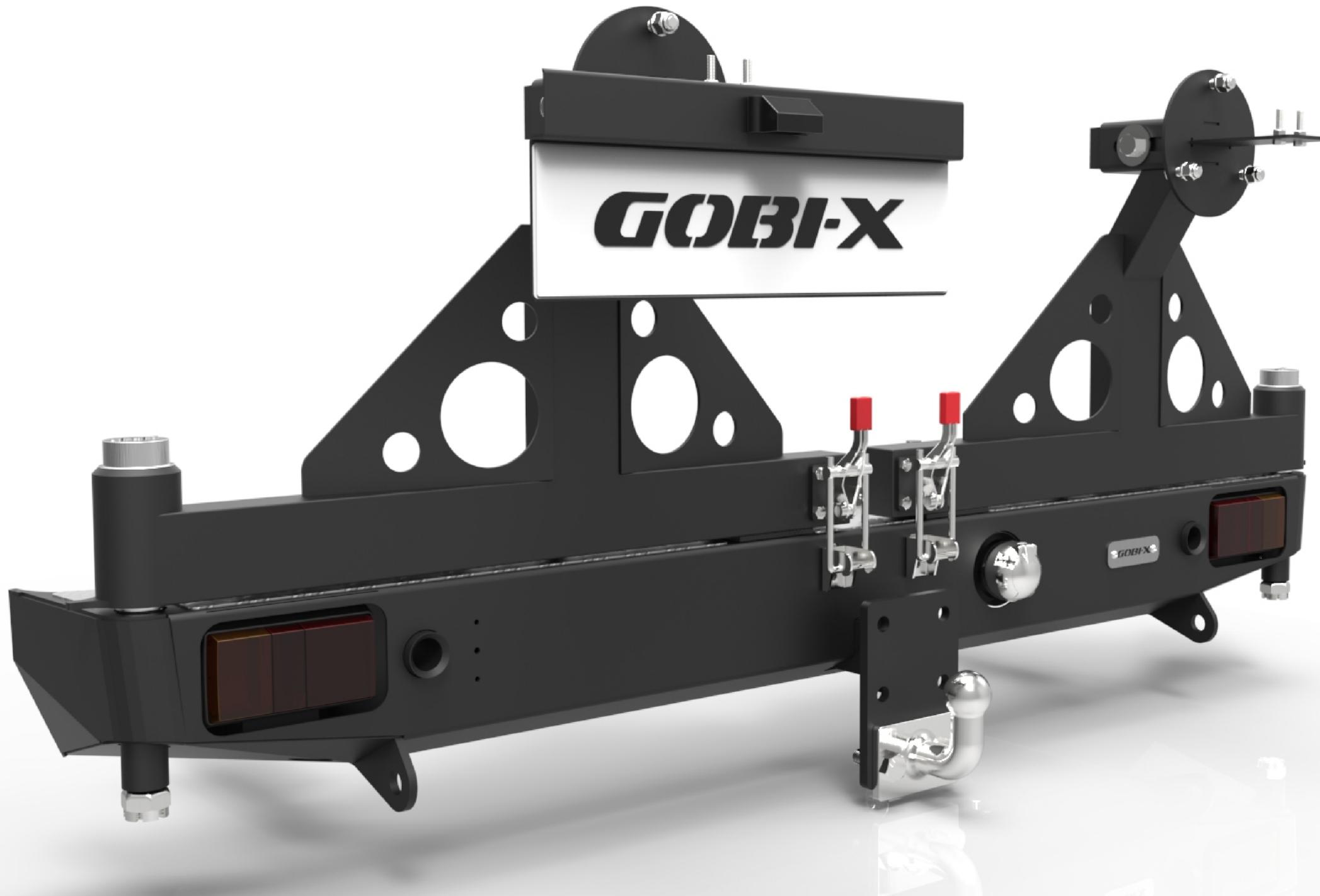




TOY0201

Hilux Vigo RB Fitting Instructions



CONGRATULATIONS:

Thank you for purchasing this Gobi-X product. We are very proud of our range of accessories and we sincerely hope it meets your expectations. Please read the following fitting instructions carefully.

IMPORTANT PRODUCT INFORMATION:

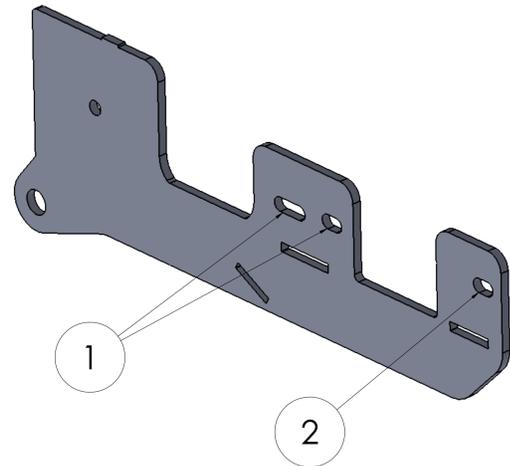
Please ensure all Gobi-X products are fitted to your vehicle by a competent fitter and follow all instructions. (If you are uncertain about any of the instructions please call your local supplier for clarification.) If you are not mechanically minded you should not attempt to fit this product yourself but instead seek professional or better qualified assistance. If not fitted properly this product could cause an automobile accident and serious bodily harm or death to you or others. You are responsible for all Gobi-x products fitted to your vehicle and should ensure they are regularly checked to ensure the mountings etc are still correctly secured. Due to the nature of the use of this product, wear and damage can occur and should be repaired/replaced immediately.



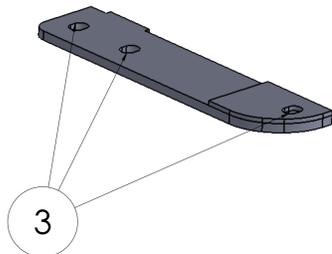
TOY0201 Hilux Vigo RB Fitting Instructions



Mounting Brackets



Main Mounting Brackets



Bottom Mounting Brackets

What you will need:



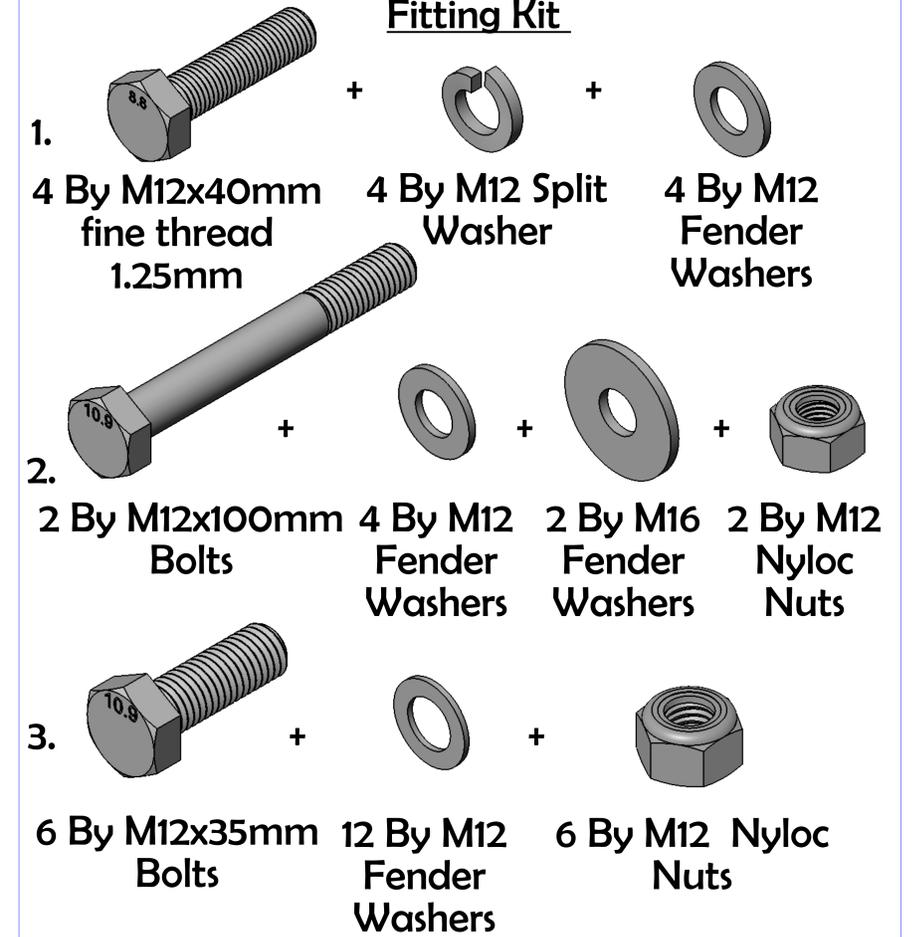
Copper Slip

Ratchet

19 Socket

19 Spanner

Fitting Kit



1. 4 By M12x40mm fine thread 1.25mm

4 By M12 Split Washer

4 By M12 Fender Washers

2. 2 By M12x100mm Bolts

4 By M12 Fender Washers

2 By M16 Fender Washers

2 By M12 Nyloc Nuts

3. 6 By M12x35mm Bolts

12 By M12 Fender Washers

6 By M12 Nyloc Nuts



TOY0201

Hilux Vigo RB Fitting Instructions



1. Always make sure your working environment is clean and tidy before you start work on the clients vehicle. Unwrap the bumper and place it carefully on a clean piece of cardboard in order not to scratch the powder coating. Open the fitting kit and ensure it is complete. Ensure you have all the correct tools needed for the job

2. With the help of your assistant remove the existing factory bumper and disconnect the trailer plug (Make a note of the wiring in order to rewire the new plug).

3. Familiarize yourself with the Mounting brackets and fitting kit, make use of a small amount of copper slip on each bolt. With the help of your assistant position the Gobi-x rear bumper in place and loosely fit the bolts number 1 and 2 as indicated in (fig1.1) on the main mounting bracket.

Tools Needed:

1. M12x40mm
fine thread
1.25mm



2. M12x100mm
Bolts

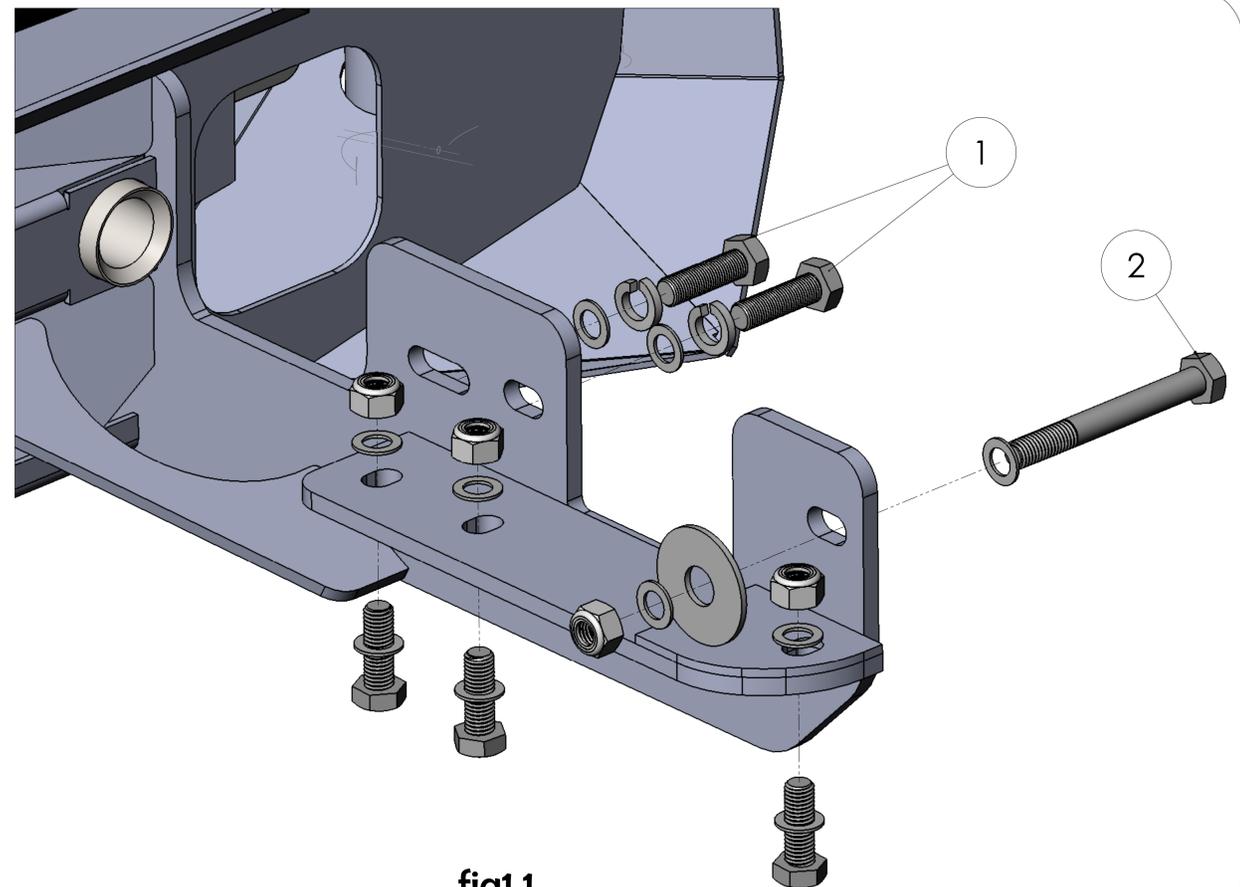
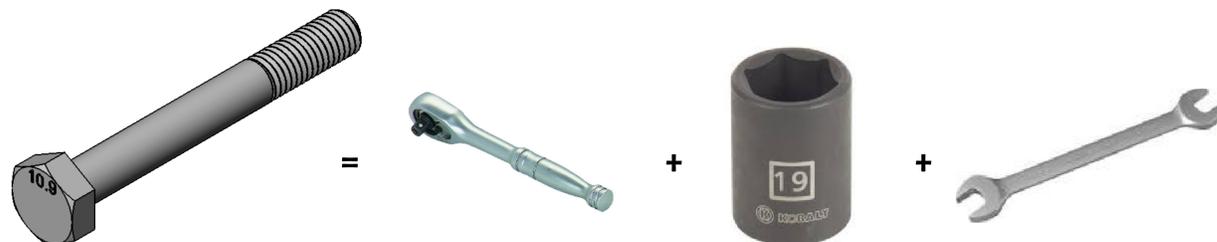


fig1.1



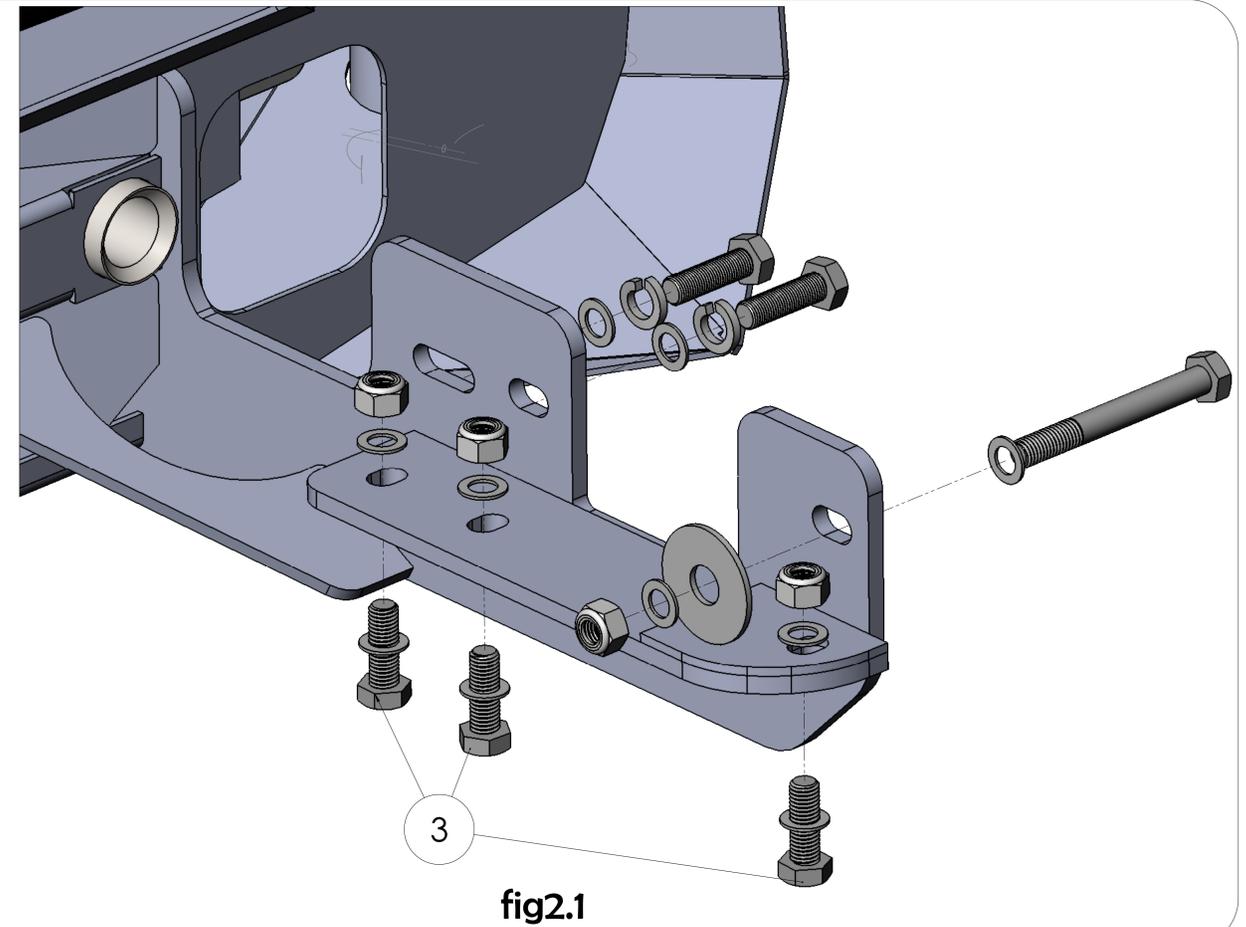
TOY0201
Hilux Vigo RB Fitting Instructions



4. Once all the main mount bolts are loosely fitted , you can loosely fit the bottom mount bolts as indicated in fig 2.1

Tools Needed:

3.M12x35mm
Bolts



5. You can now tighten all the bolts. Once all the bolts are tightened , you can fit the lights and trailer plug and reconnect them. Make use of insulation tape and cable ties to neaten all the cabling , Finally check that the bumper is aligned correctly , neat and clean and that the lights are working correctly.

Double check all the bolts. Thank you for purchasing our Gobi-X product