Land Cruiser 70 Pick Up Fitting Instructions

CONGRATULATIONS:

Thank you for purchasing this Gobi-X product. We are very proud of our range of accessories and we sincerely hope it meets your expectations. Please read the following fitting instructions carefully.

IMPORTANT PRODUCT INFORMATION:

Please ensure all Gobi-X products are fitted to your vehicle by a competent fitter and follow all instructions. (If your are uncertain about any of the instructions please call your local supplier for clarification.) If you are not mechanically minded you should not attempt to fit this product yourself but instead seek professional or better qualified assistance. If not fitted properly this product could cause an automobile accident and serious bodily harm or death to you or others. You are responsible for all Gobi-X products fitted to your vehicle and should ensure they are regularly checked to ensure the mountings etc are still correctly secured. Due to the nature of the use of this product, wear and damage can occur and should be repaired/replaced immediately.

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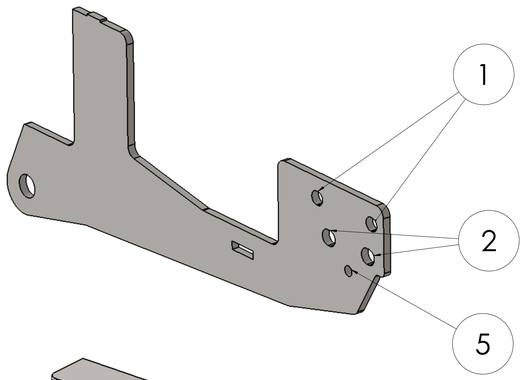
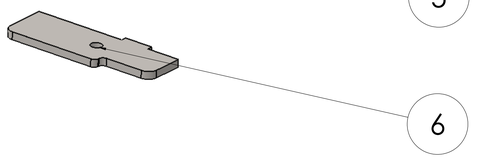
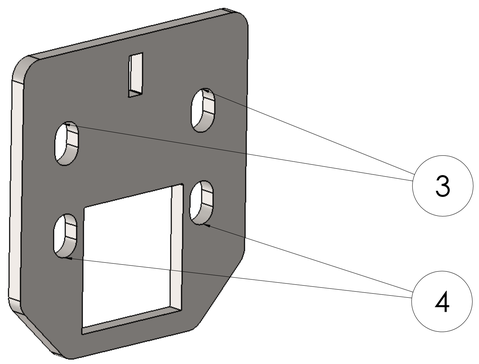
Mounting Brackets



Main Mounting Brackets



Bottom Mounting Brackets



Middle Mounting Bracket

What you will need:

Copper Slip

Ratchet

17 Socket

19 Socket

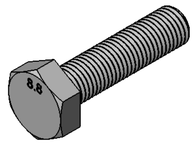
22 Socket

17 Spanner

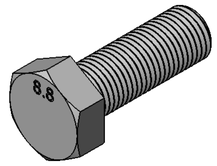
19 Spanner

Drill & M10&M12 Drill Bit

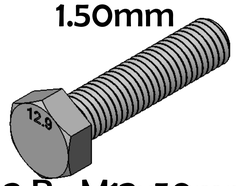
Fitting Kit

1. 

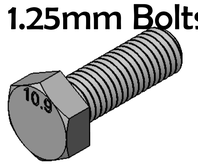
4 By M10x40mm fine thread 1.25mm + 4 By M10 Split Washer + 4 By M10 Fender Washers

2. 

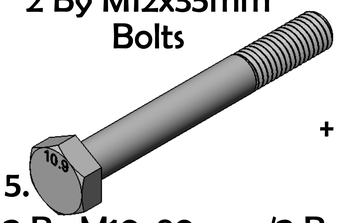
4 By M14x40mm fine thread 1.50mm + 4 By M14 Split Washer + 4 By M14 Fender Washer

3. 

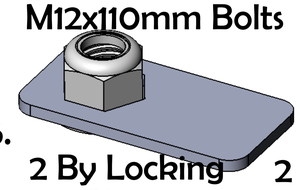
2 By M12x50mm Fine Tread 1.25mm Bolts + 2 By M12 Split Washers + 2 By M12 Fender Washers

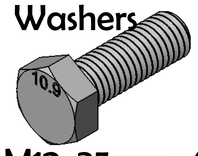
4. 

2 By M12x35mm Bolts + 4 By M12 Fender Washers + 2 By M12 Nyloc Nuts

5. 

2 By M10x80mm /2 By M12x110mm Bolts + 4 By M10/M12 Fender Washers + 2 By M10/M12 Nyloc Nuts

6. 

2 By Locking Plates + 

2 By M12x35mm Bolts + 4 By M12 Fender Washers

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1. Always make sure your working environment is clean and tidy before you start work on the clients vehicle. Unwrap the bumper and place it carefully on a clean piece of cardboard in order not to scratch the powder coating.
Open the fitting kit and ensure it is complete. Ensure you have all the correct tools needed for the job

2. With the help of your assistant remove the existing factory bumper and disconnect the trailer plug (Make a note of the wiring in order to rewire the new plug). Disconnect the factory rear lights - you will use these again in the new bumper , so place it somewhere safe (Do NOT cut the wiring!)

3. Familiarize yourself with the Mounting brackets and fitting kit,make use of a small amount of copper slip on each bolt. With the help of your assistant position the Gobi-X rear bumper in place and loosely fit the bolts number 1 and 2 as indicated in (fig1.1) on the main mounting bracket.

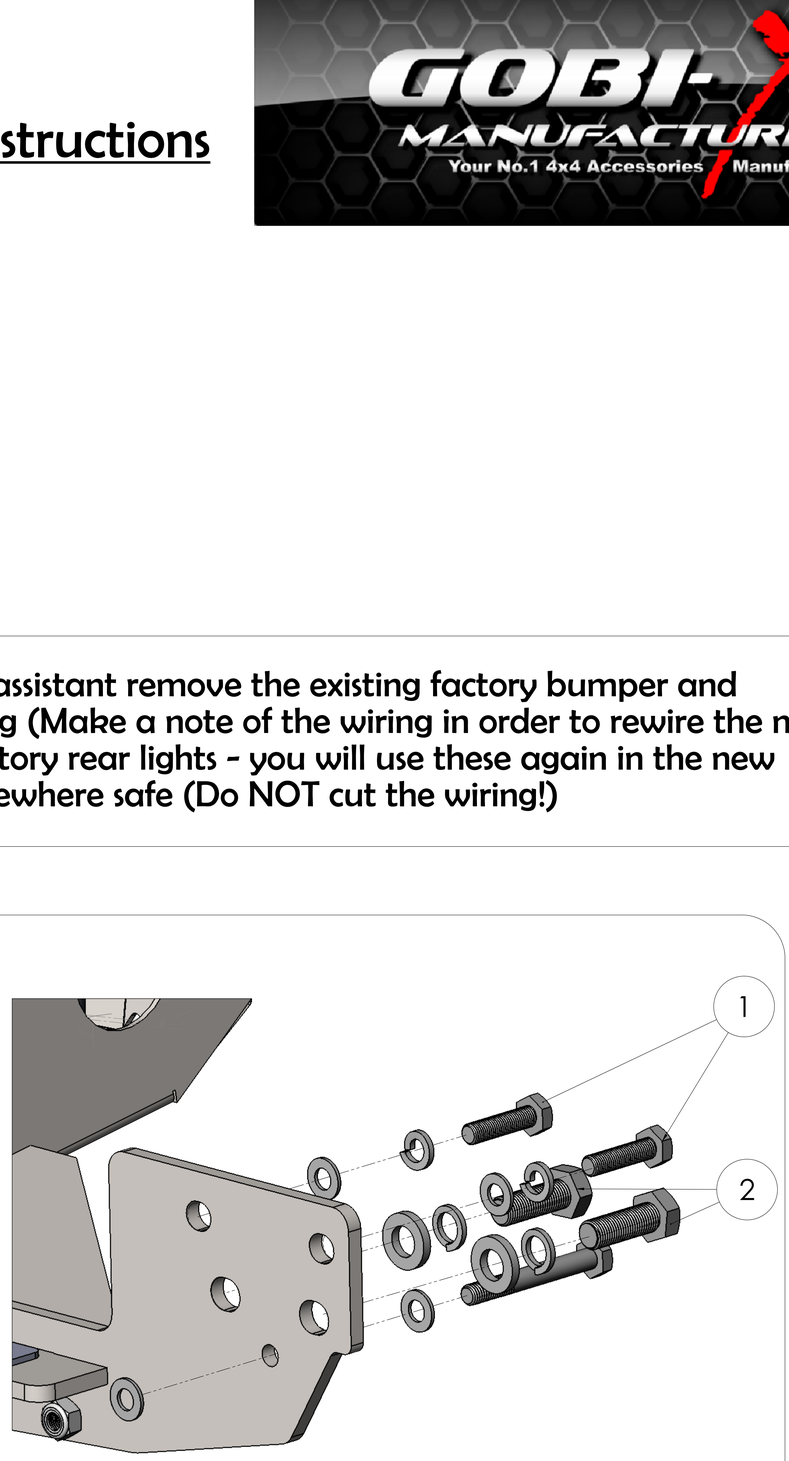
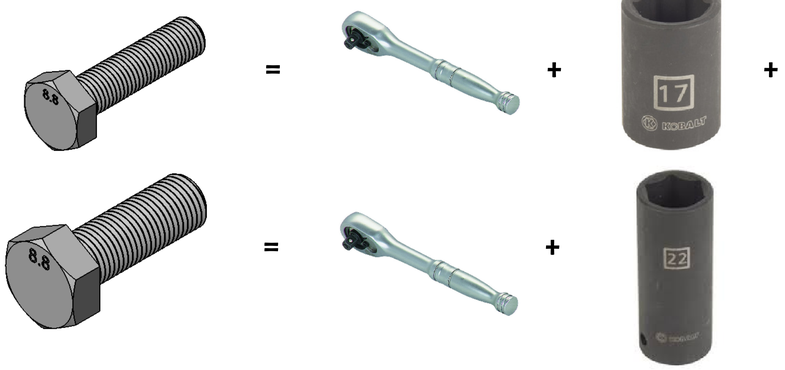


fig1.1

Tools Needed:

1. M10x40mm fine thread 1.25mm



2.M14x40mm fine thread 1.50mm

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4. You can now fit the Middle mount bolts loosely as indicated in fig(2.1). and tighten all the bolts on the Main and Middle mounting bracket

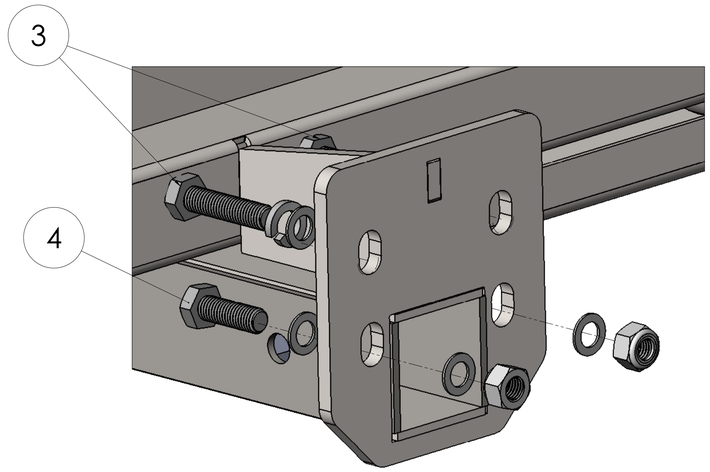


fig2.1

Tools Needed:

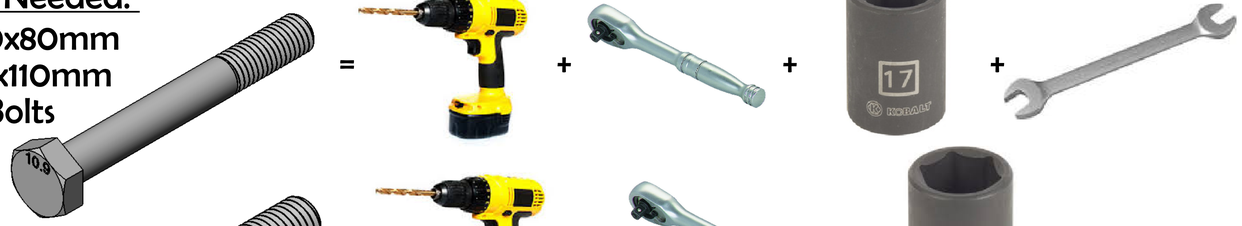
3. M12x50mm Fine Tread 1.25mm Bolts

4. M12x35mm Bolts

5. Once all the main and middle mount bolts are tightened ,Make use of the Drill and 10mm Drill Bit and drill throughout the chassis as indicated on fig 3.1 hole number 5 on the main mounting bracket. Make use of the 12mm Drill Bit and drill throughout the chassis as indicated on fig 3.2 hole number 6 on the bottom mount bracket.
Once the holes is drilled , you can fit bolts number 5 and 6 and tighten them.

Tools Needed:

5.M10x80mm /M12x110mm Bolts



6. M12x35mm Bolts

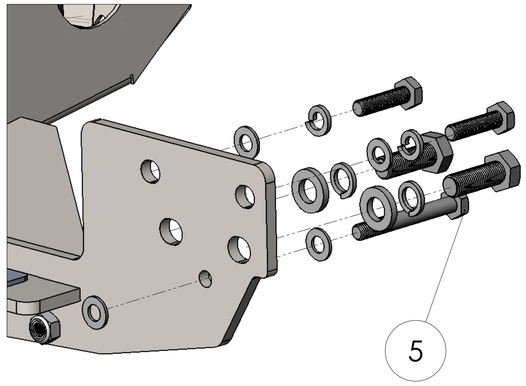


fig3.1

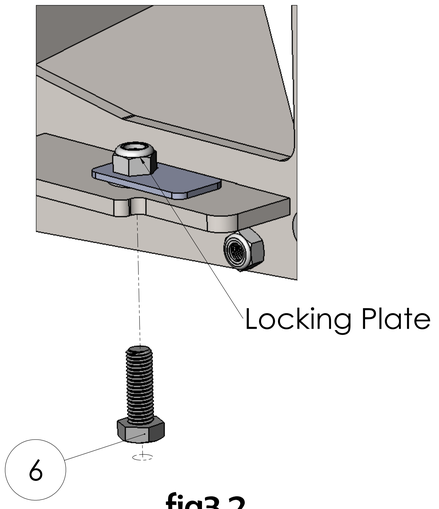


fig3.2

6. Once all the bolts are tightened , you can fit the lights and trailer plug and reconnect them. Make use of insulation tape and cable ties to neaten all the cabling , Finally check that the bumper is aligned correctly , neat and clean and that the lights are working correctly.

Double check all the bolts. Thank you for purchasing our Gobi-X product