



TOY2201

Land Cruiser 200 RB Fitting  
Instructions



CONGRATULATIONS:

Thank you for purchasing this Gobi-X product. We are very proud of our range of accessories and we sincerely hope it meets your expectations. Please read the following fitting instructions carefully.

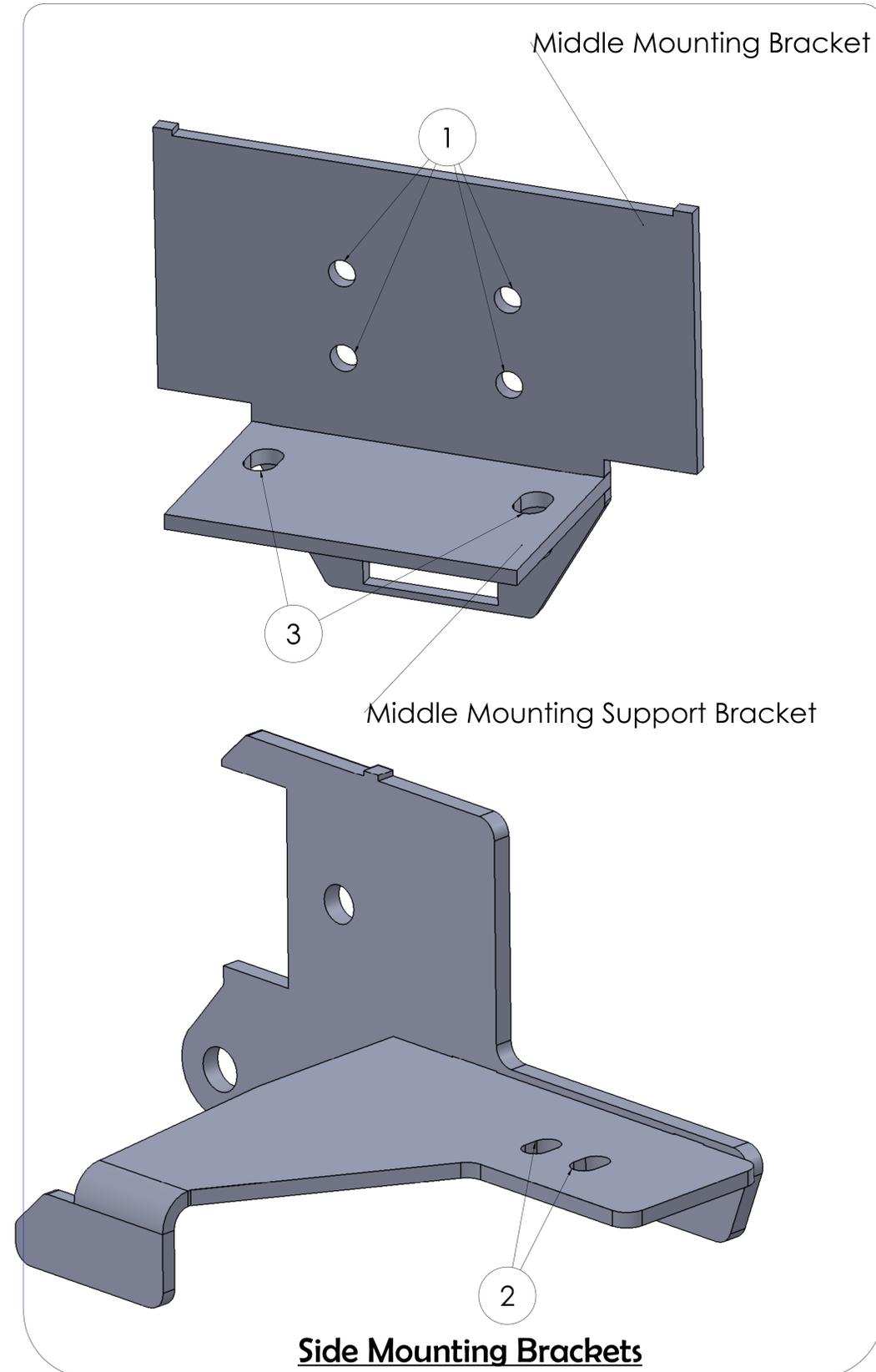
IMPORTANT PRODUCT  
INFORMATION:

Please ensure all Gobi-X products are fitted to your vehicle by a competent fitter and follow all instructions. (If you are uncertain about any of the instructions please call your local supplier for clarification.) If you are not mechanically minded you should not attempt to fit this product yourself but instead seek professional or better qualified assistance. If not fitted properly this product could cause an automobile accident and serious bodily harm or death to you or others. You are responsible for all Gobi-X products fitted to your vehicle and should ensure they are regularly checked to ensure the mountings etc are still correctly secured. Due to the nature of the use of this product, wear and damage can occur and should be repaired/replaced immediately.



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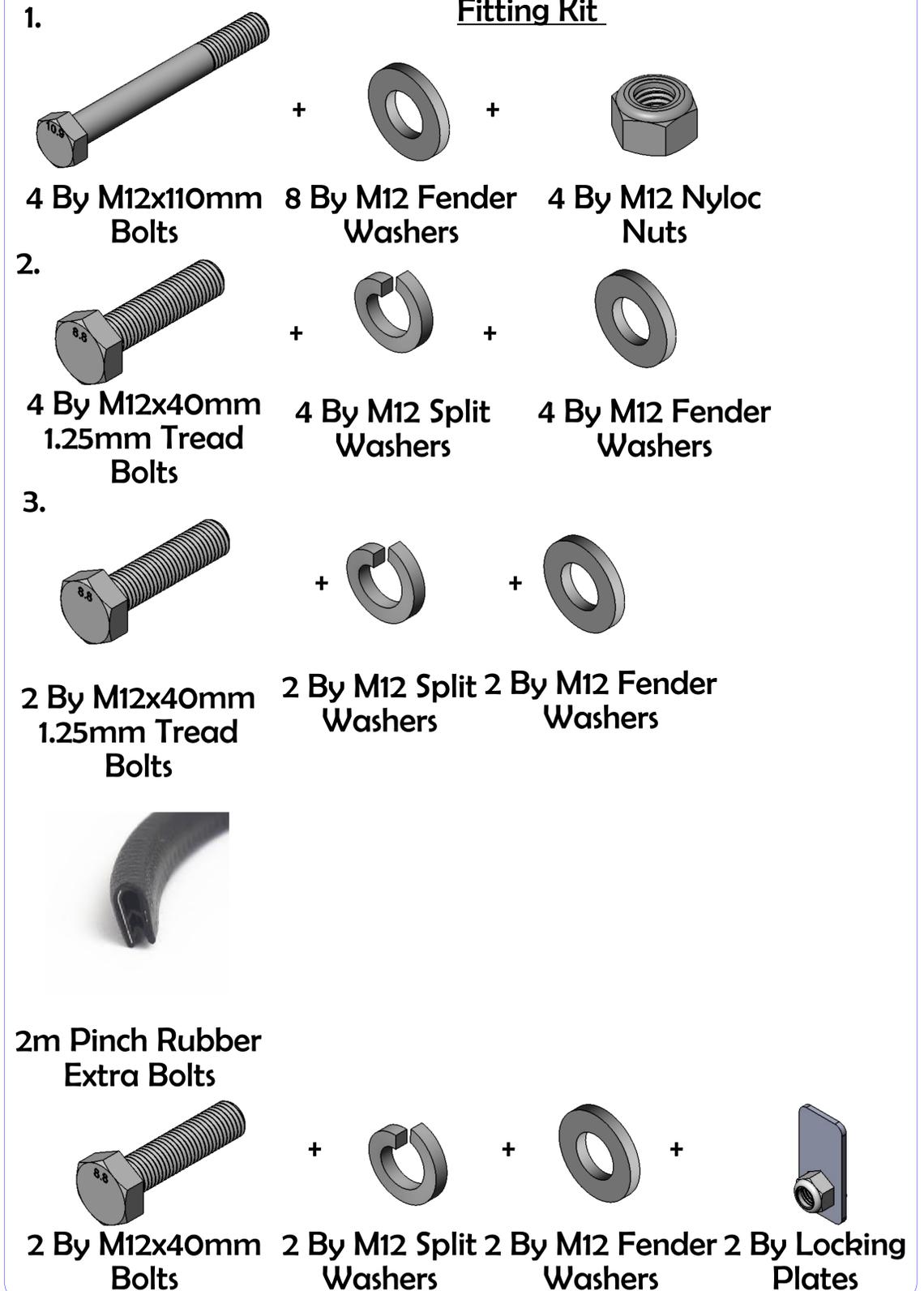
## Land Cruiser 200 RB Fitting Instructions



### What you will need:



### Fitting Kit





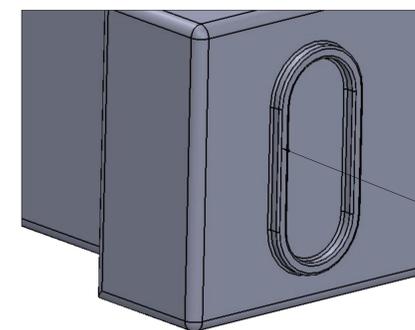
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1. Always make sure your working environment is clean and tidy before you start work on the clients vehicle. Unwrap the bumper and place it carefully on a clean piece of cardboard in order not to scratch the powder coating. Open the fitting kit and ensure it is complete. Ensure you have all the correct tools needed for the job

2. With the help of your assistant remove the existing factory bumper and place it somewhere safe as it will be used again at a later stage , disconnect the trailer plug (Make a note of the wiring in order to rewire the new plug). **IMPORTANT NOTICE :** Prior to fitting the new bumper unclip the exhaust , **PLEASE NOTE THAT THE EXHAUST MUST BE BENT DOWNWARDS ONCE THE BUMPER IS TIGHTENED FOR THE CORRECT FITMENT.** Before fitting your new replacement bumper shift your attention to the vehicles chassis. As per (fig.1) make use of the grinder and grind the chassis on both passenger and driver side as shown



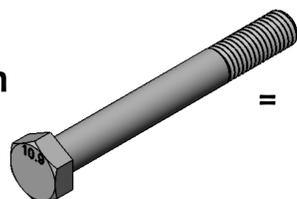
Chassis to be grinded on both Passenger and Driver Side

Fig 1

3. Familiarize yourself with the Mounting brackets and fitting kit, make use of a small amount of copper slip on each bolt. With the help of your assistant position your new replacement rear bumper in position and loosely fit the bolts number 1 as indicated in (fig1.1) on the Middle Mounting Bracket.

Tools Needed:

1. M12x110m Bolts



Ratchet



Ratchet Extension



19 Socket



19 Spanner

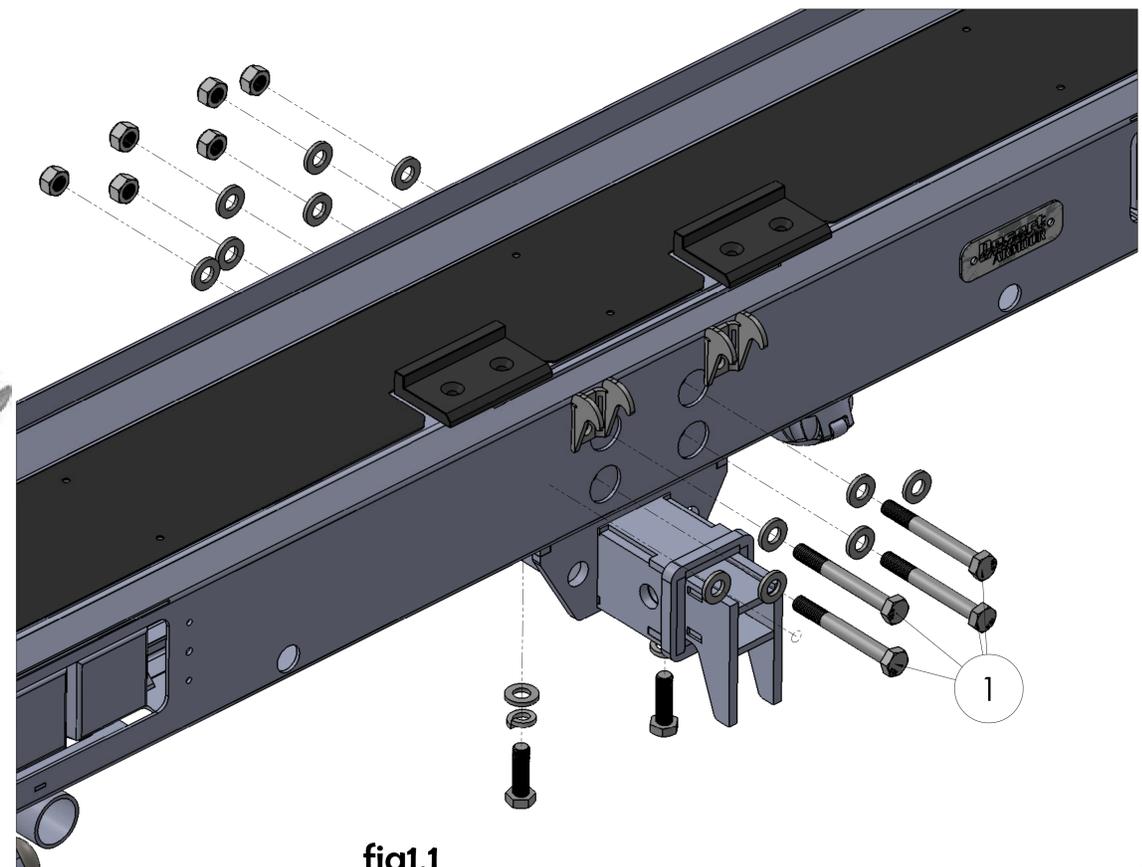


fig1.1



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4. Once all the Middle Mounting Bolts are loosely fitted, you can loosely fit bolts number 2 on the Side Mounting Bracket bolts as indicated in fig(4.1)

Tools Needed:

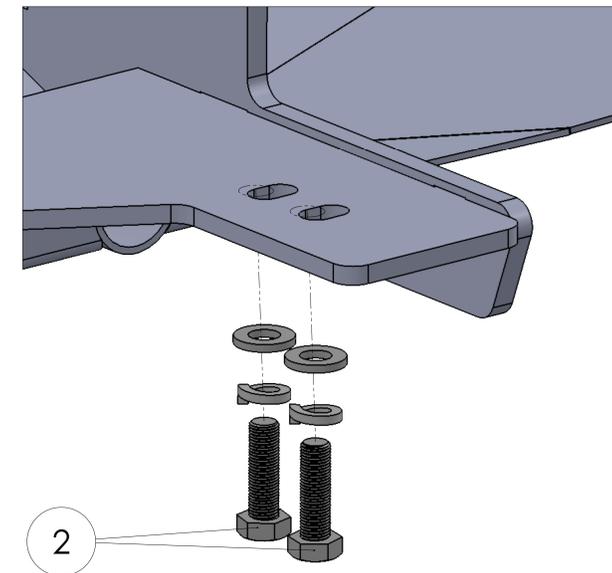
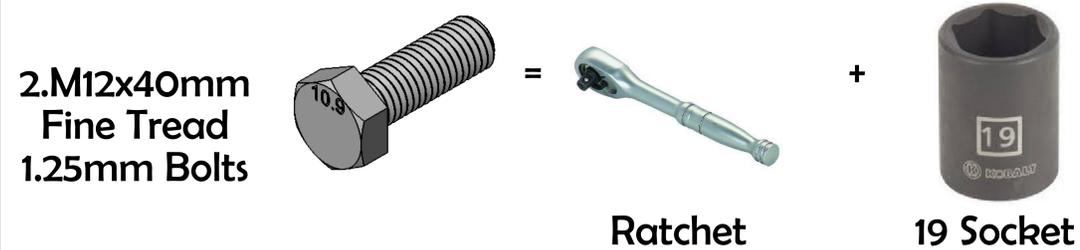


fig4.1

5. You can now loosely fit bolts number 3 on the Middle Mounting Support Bracket as indicated in fig(5.1)

Tools Needed:



Please note : If the vehicles chassis dont have the treaded holes make use of the locking plates supplied extra in the fitting kit.

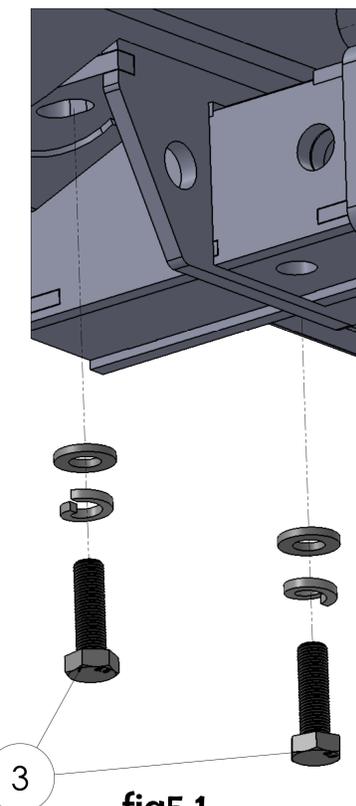
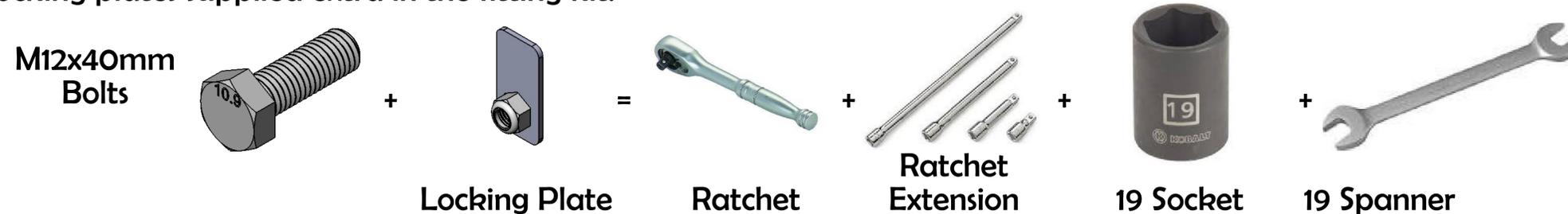


fig5.1



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5. Once all the bolts are loosely fitted start on the Side Bottom Mounting Brackets and tighten bolts number 2, and work your way to the middle mounting bracket and tighten bolts number 1 and 3.

### Cutting Plastic and Sides:

Shift your attention to the fitted bumper make use of a square and measuring tape and place the square on the edge of the bumper and take measurement A and B as indicated in Fig (1.1). Keep this information as it will be used at a later stage.

Move the square to the edge of the vehicles light and take measurement C as indicated in fig (2.1) and keep this information as it will be used at a later stage.

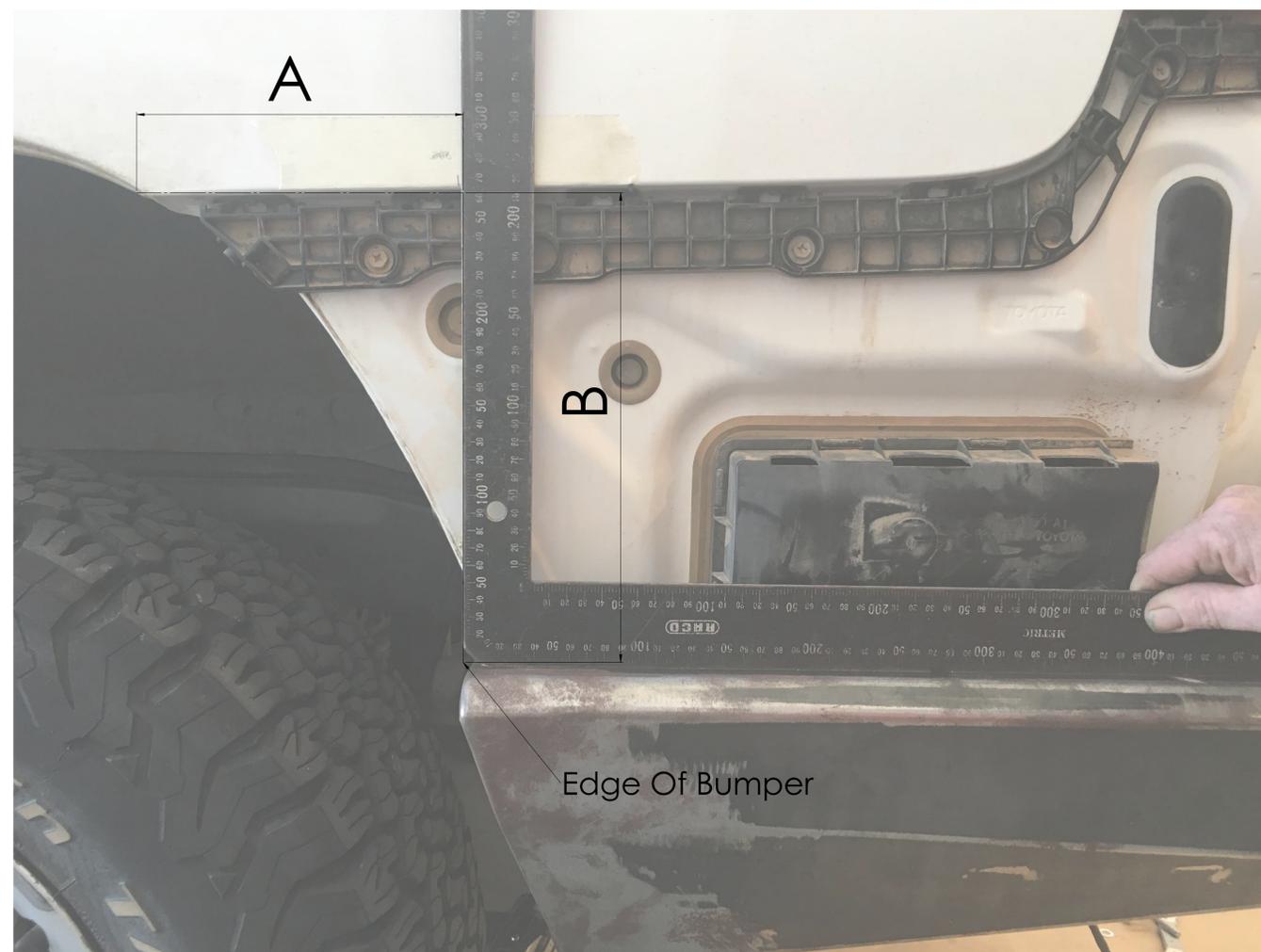


Fig (1.1)



Fig (2.1)



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Now place the square level on the replacement bumper and measure distance D as indicated in the attached fig (3.1)

Cutting Plastic and Sides:



Edge Of Light

D

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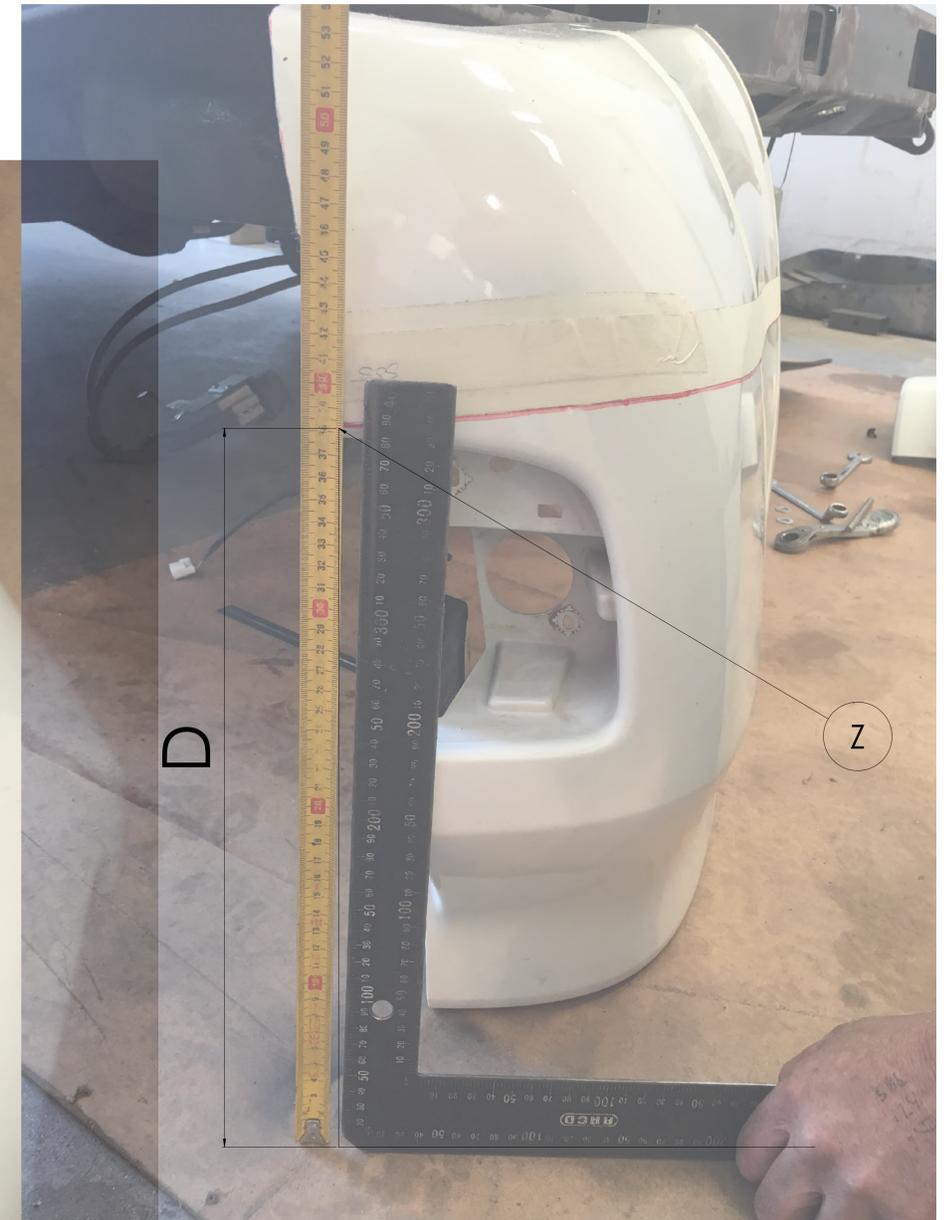
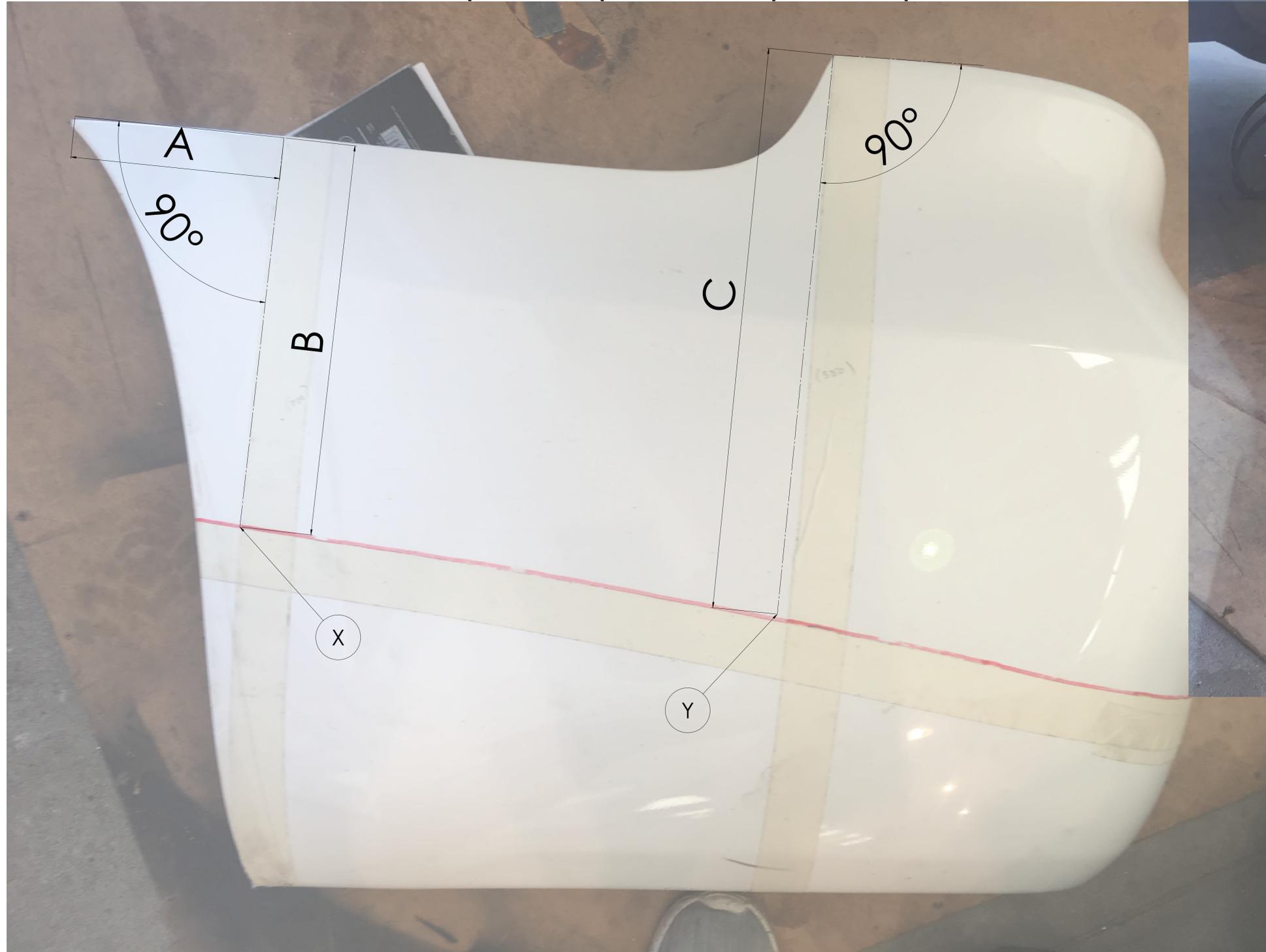
Fig (3.1)



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Mark point X,Y and Z with the dimensions taken in the previous step A,B,C and D and mark point X,Y and Z this will indicate the cut line on the plastic bumper, with a use of a marker connect point X,Y and Z and cut the plastic bumper, repeat this step on the opposite side, once the plastic is cut, make use of the pinch rubber and fit it to the bottom of the plastic bumper and fit the plastic bumper back to the vehicle



Place the plastic bumper upside down on a flat surface to get a square angle to get distance D

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Spare Wheel Carrier

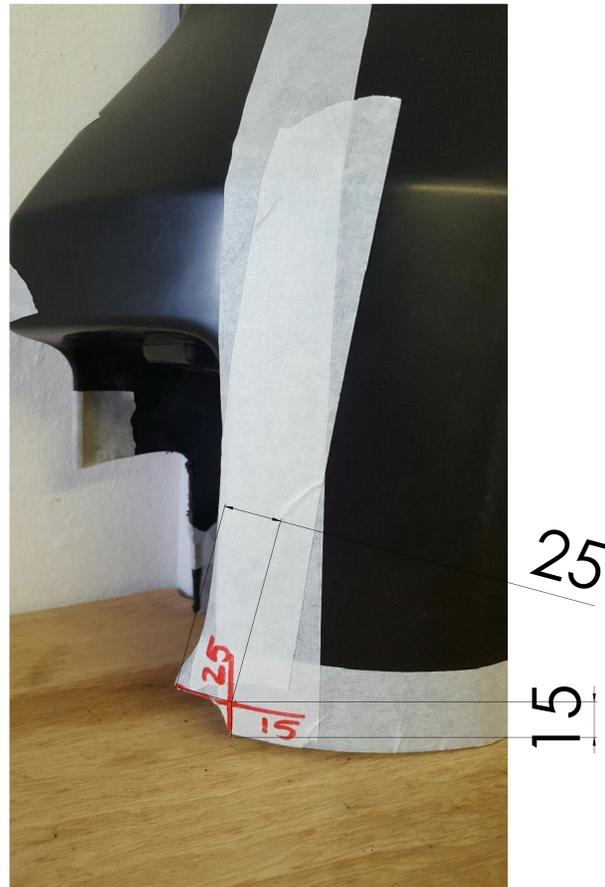


Fig 6.2

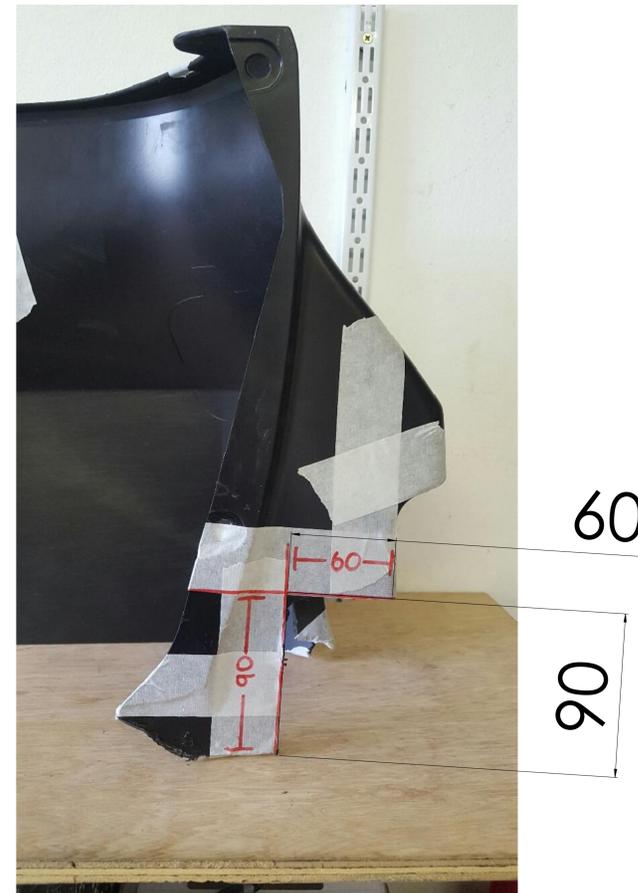


Fig 6.3

Mark the plastic bumper as indicated on the attached images (fig 6.2) and (fig 6.3) and make use of the jig saw and cut on the marked lines



Before



Fig 6.4

After

Make use of the grinder and cutting disc or carpet knife and cut the plastic in the arch where the dummy light was inserted - to make way for the spare wheel carrier outer sleeve

7. Make use of the pinch rubber and fit it to bottom of the plastic bumper. You can now re-fit the plastic bumper sides to the vehicle. Double check that all the bolts is tightened, you can fit the lights and trailer plug and reconnect them. Make use of insulation tape and cable ties to neaten all the cabling , finally check that the bumper is aligned correctly , clean and that the lights are working correctly.

Thank you for purchasing our Gobi-X product.